

Oval step bar Installation Instructions

NC-5323

09-12 F-150 EXT CAB W/4 DOORS

PARTS LIST

	2	Step bars	(3)	32	Flat washers (10mm)
(A)	4	Mounting brackets	(4)	8	U-Clips (10mm-1.5)
(1)	24	Hex head bolts (10mm-1.5*40mm)	(5)	8	Hex head nuts (10mm-1.5)
(2)	24	Lock washers (10mm)	(6)	4	Rubber gasket



PROCEDURE

- 1: Read and understand instructions completely before beginning installation.
- 2: Insert U-clips (4) to holes in front and rear of inside pinch weld where brackets will mount .Mount U-clips as shown (Fig .B) .
- 3: Mount front and rear bracket # (A) to inside pinch weld using hex head bolts (1) ,lock (2) and flat (3) washers to U-clips (4) through top set of holes on bracket as shown (Fig .A).Use hex head bolts (1) , lock (2) and flat (3) washers and hex head nuts (5) through pinch weld and bottom set of hole on bracket as shown (Fig .B).
- 4: Position STEP BAR.
 - . Mount step bar to mounting brackets #(A) using hex head bolt (1) , lock (2) ,flat (3) washers and rubber gasket (6) as shown (Fig.A). Hand tighten .(Do not use impact tools) into nutset on the bottom of the step bar.
 - . Adjust positon of step bar and tighten all bolts.
- 5: Check fit and alignment .
 - .Torque the 10mm-1.5 x 40mm bolts to 29 ft/lbs.

